

Multi-application - LiFePO4 Power		 
 UE-48Li25BL		
Issued Date	>	2017-09-21
Issued Version	>	V01
  		

1. General Information

This specification defines the performance of rechargeable LiFePO4 battery pack **UE-48Li25BL** manufactured by MASTER BATTERY, S.L., describes the type, performance, technical characteristics, warning and caution of the battery pack. The battery pack support Bluetooth communication function. Through Android and IOS APP, can read the battery status and information. Especially due to the Android system's openness, different smart phone manufacturer will have their own different Bluetooth hardware version and customized feature Android systems. So the APP may not work well on some smart phones (with Android system) due to compatible issue. It is necessary for the customer to confirm whether the phone is compatible for the APP.

2. Specification

NO.	Items	Description
Normal Specification		
1	Nominal Voltage	51.2V
2	Normal Capacity	25Ah
3	Internal Resistance	≤60mΩ
4	Communication function	Bluetooth
Standard Charge		
5	Battery operation temperature range @charging	0~45°C
6	Normal charge voltage	58.4±0.3V
7	Recommended float charge voltage (for Standby use)	55.2±0.1V
8	Allowed MAX charge current	25A @ Battery initial Temp 25±5°C
9	Recommended charge current	≤12A



NO.	Items	Description	
Standard Discharge			
10	Battery operation temperature range @discharging	-20~60°C	
11	Output Voltage Range	32~58.4V	
12	Allowed discharge current	50A withstand 30min @Battery initial Temp 25±5°C	
13	Peak discharge current	115A withstand 3s	
14	Discharge Cut-off voltage	32V	
Mechanical Characteristics			
15	Dimension	Length: 318±2mm	
		Width: 165±2mm	
		Height: 215±2mm	
16	Weight	Approx.: 12.2±0.2Kg	
Storage			
17	Storage Temperature & Humidity Range	Short: within one month	-20~35°C, 45~75% RH
		Long term: above one month	-10~30°C, 45~75% RH
18	Self-discharge rate	Residual capacity	≤3% per month; ≤15% per year
		Reversible capacity	≤1.5% per month; ≤8% per year



3. Electrical Characteristics & Test Condition

Testing Conditions: Ambient Temperature: 25±5°C; Humidity: 45%~75%.

NO.	Items	Criterion	Condition	
1	Internal Impedance	≤60mΩ	Test the internal resistance of 50% SOC battery pack with 1 kHz AC internal resistance test instrument.	
2	Capacity	≥25Ah	Rest for 1 hour after fully charged, then discharge with 0.33C current until the battery reaches the discharge cutoff voltage. Repeat above process for three times, if the discharge time is not less than 180 minutes, you can stop and define the Discharging current*time value (Ah) as battery capacity.	
3	Short circuit protection	/	Not allowed.	
4	MAX charge Current	25A	Charging with this current for more than 0.5h and the added temperature of battery pack less than 20°C.	
5	MAX discharge Current	50A	Discharging with this current for more than 0.5h and the added temperature of battery pack less than 35°C.	
6	Cycle life (DOD%100)	≥2500 cycles	Discharge with the current of 0.5C until it can't discharge, and then rest it for 1h. Charge the battery following CC (0.33C)/CV (14.6V) mode to full capacity, and then rest it for 1h. Repeat above process until full charged capacity is no more than 80% of normal value. Accumulated times is defined as cycle life.	
7	Discharge Temperature Characteristics	-20°C	≥70%	At 25±5°C discharge the battery with the current of 0.33C to the cut-off voltage. Store the battery at various temperatures for 2h and discharge the battery with 0.33C to the cut-off voltage. Record the ratio between discharging & charging capacity.
		0°C	≥80%	
		25°C	100%	
		55°C	≥95%	
8	Charge Retention ability	Remain capacity ≥90%	Charge the battery to full capacity and store it for 28 days, and then discharge it with 0.33C to the cut-off voltage.	
9	Communication Function	Bluetooth	Though, user can read the battery system information such as voltage, current, SOC, temperature... and so on.	



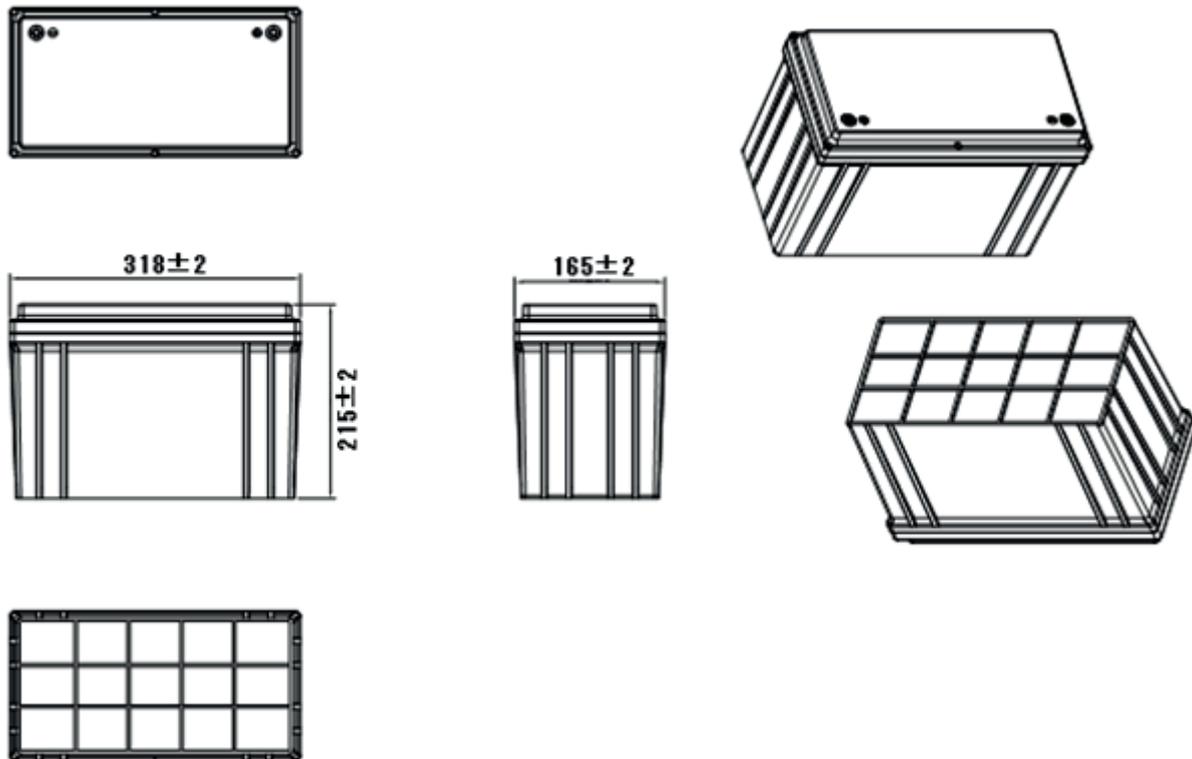
4. Circuit Protection

The batteries are supplied with a LiFePO4 Battery Management System (BMS) that can monitor and optimized each single prismatic cell during charge & discharge, to protect the battery pack overcharge, over discharge, short circuit. Overall, the BMS helps to ensure safe and accurate running.

Test Item	Content	Criterion
Over charge	Over-charge protection for each cell	3.80±0.03V
	Over-charge release for each cell	3.60±0.05V
	Over-charge release method	Under the release voltage
Over discharge	Over-discharge protection for each cell	2.00±0.05V
	Over-discharge release for each cell	2.30±0.05V
	Over-discharge release method	Charging
Over current	Discharge over current protection	170~230A
	Protection delay time	10~40ms
	Over current release method	Release after cutoff the load
Over Temperature	Battery over temperature	Protection @65±5°C
		Release @55±5°C
	MOSFET over temperature	Protection @100±5°C
		Release @70±15°C



5. Dimensional Drawing



6. Storage & Transportation

- Based on the character of cell, proper environment for transportation of LiFePO4 battery pack need to be created to protect the battery.
- Battery should be stayed in the warehouse $-20^{\circ}\text{C} \sim 35^{\circ}\text{C}$ where it's dry, clean, shade and well-ventilated.
- The battery should be stored in 50% SOC during transportation.
- The battery need to be charged every 6 months if out of use.
- Keep the battery against dropping, turning over and serious stacking during loading.



7. Warning & Tips

Please read and follow the specification and caution remarks on battery surface before use the battery.

Improper use may cause heat, fire, rupture, damage or capacity deterioration of the battery.

MASTER BATTERY, S.L. Describes is not responsible for any accidents caused by the usage without following our specification.

Warning!

- The battery must be far away from heat source, high voltage and avoid to be exposed in sunshine for long time.
- Never throw the battery into water.
- Never connect the positive and negative of battery with metal.
- Never sheep or store battery together with metal.
- Never reverse two electrodes when use the battery.
- Never disassemble the battery without manufacturer's permission and guidance.
- Never knock, throw or trample the battery.

Tips!

- Keep the battery against high temperature. Otherwise it will cause battery heat, get into fire or lose some function and reduce the life.
- When battery run out of power, please charge your battery timely (≤ 15 day).
- Please use the matched or suggested charger for this battery.
- If battery emit peculiar smell, heating, distortion or appear any abnormality during working or storage, please stop using and take it out from device.
- If the battery leaks and get into the eyes or skin, do not wipe, instead, rinse it with clean water and see doctor immediately.
- Please far away from children or pets.
- Do not put disuse battery into a fire or water.
- If user needs to parallel several battery packs, please charge them to full capacity with same type of matched charger, and set it aside for 8 hours, professionals only. This battery pack supports application no more than 20 group parallel. If user needs to apply this product to more groups parallel, please reconfirm details with us.
- It is strictly prohibited any series between the battery packs. Any requirements on serials connection, please contact MASTER BATTERY for details.

